Listing of Claims:

1. (Previously Presented) An article over which a moulding is to be made by pouring foam on it while it is placed on top of a cavity delimited by vertical walls having top surfaces, said article comprising a base (2) having a central strip region, and ledge regions extending laterally from said central strip region, and a top surface (6) and a bottom surface (4), hooks (3) extending from said central strip region of the bottom surface (4) of the base and metallic material fixed on the top surface characterized in that the base is flat in shape, the hook strip has a width less than 10 mm, and the flat base (2) is of a material such and of a thickness such that, when said article is placed on top of the cavity, with the hooks inside the walls and facing the cavity, said bottom surfaces of said ledge regions being in contact with said top surfaces of the vertical walls during the entire formation of the moulding to provide surface to surface contact between said ledge regions and said vertical walls, wherein said central strip region of said bottom surface, from which said hooks are extending, except said hooks, is the lowest part of the article; said central strip region is flat in a transversal direction of the article and has a width measured in said transversal direction; said right and left ledge regions have respective left and right portions extending parallel to said central flat strip region when said article is placed on top of a cavity and foam is being poured on it, said right and left portions having respective left and right widths in said transversal direction; and the sum of said left and right portion widths is larger than said width of said central strip region, wherein said left and right widths of said left and right portions solely prevent foam from entering the cavity during pouring of the foam.

2. (Previously Presented) An article for moulding over according to claim 1, characterized in that the hooks (3) are made in the form of longitudinal rows and the hooks have a Christmas tree shape.

3. (Previously Presented) An article for moulding over according to claim 1, characterized in that the longitudinal strip (15) comprising hooks stops at a distance from the longitudinal ends of the base, longitudinal end regions (7, 8) thus being formed without hooks over a distance less than 15 mm, to enable the base to be placed at the level of its longitudinal ends directly on the top edges of the walls (13, 14) forming the cavity.

4. (Original) An article for moulding over according to claim 1, characterized in that the base is of polyamide 6 and has a thickness of between 0.2 mm and 0.4 mm or the base has a thickness of 0.15 to 0.35 mm and is of polyamide 6-6.

5. (Previously Presented) An article for moulding over according to claim 1, characterized in that the metallic material is embodied in the form of a metallic resin rib fixed by gluing to the top surface of the base said metallic resin rib including two longitudinal grooves on either side of the resin-base interface to provide good anchoring of the foam.

6. (Original) An article for moulding over according to claim 5, characterized in that the resin rib comprises at least 6 g per linear meter of metallic powder for a total weight of metallic resin of at least 10 g per linear meter.

7. (Original) A moulded object of foam to which one or more article for moulding over according to claim 1 is fixed by hardening of the foam on the top surface of the base after the foam has been poured in a mould.

8. (Previously Presented) A mould including a base, the base including a cavity having walls projecting from the base and the top edges of which being adapted to receive an article for moulding over according to claim 1, said article being fixed to a moulded object by solidification of a foam that is poured there over,

characterized in that the cavity has two side walls, spaced apart by a distance between 4.5 and 12 mm.

9. (Withdrawn) A method of manufacturing a moulded object according to claim 7, comprising a moulded-over article having hooks projecting towards the exterior of the moulded object, characterized in that it comprises:

a) forming at the base of a mould a cavity comprising two side walls spaced apart preferably by a distance of between 4.5 and 12 mm;

b) placing an article for moulding over according to claim 1 on the outer top edges of the two side walls, the hooks being directed towards the interior of the cavity formed by the two side walls at the base of the mould, then

c) pouring liquid foam into the mould so that it will be fixed on the top surface of the moulded-over article by solidification without being able to penetrate to the interior of the cavity to damage the hooks.

10. (Withdrawn) A method according to claim 9, characterized in that it consists also in placing the longitudinal end edges of the base on walls of the cavity, particularly two longitudinal end walls, when the article for moulding over is placed on the cavity.

11. (Withdrawn) A method according to claim 9, characterized in that longitudinal end regions of the base have no hooks, particularly over a longitudinal distance of some millimeters to some centimeters, particularly less than 15 mm.

12. (Previously Presented) An article over which a molding is to be made by pouring foam on it while it is placed on top of a cavity delimited by vertical walls, each having a top surface, said article comprising an element having a central strip region and left and right ledge regions, said element having a top surface and a bottom surface, hooks extending from said central strip region of the bottom

surface and magnetically attractable material fixed to said element, wherein said hook strip has a width less than approximately 10mm, said element includes a material and a thickness such that, when said article is placed on top of the cavity, with the hooks inside the walls and facing the cavity, said bottom surfaces of said ledge regions being in contact with said top surfaces of the vertical walls to provide surface to surface contact between said ledge regions and said vertical walls during the entire foam pour, and said central strip region of said bottom surface, from which said hooks are extending, except said hooks, is the lowest part of the article; wherein said central strip region is flat in a transversal direction of the article and has a width measured in said transversal direction; said right and left ledge regions have respective left and right portions extending parallel to said central flat strip region when said article is placed on top of a cavity and foam is being poured on it, said right and left portions having respective left and right widths in said transversal direction; and the sum of said left and right portion widths is larger than said width of said central strip region, wherein said left and right widths of said left and right portions solely prevent foam from entering the cavity during pouring of the foam.

13. (Previously Presented) The article of claim 12 wherein said hook strip has a width between approximately 3 and 10 mm.

14. (Previously Presented) The article of claim 12, wherein said element is flat in shape.

15. (Previously Presented) The article of claim 12, wherein said magnetically attractable material is fixed on said top surface of said element.

16. (Previously Presented) The article of claim 13, wherein said element is flat in shape.

17. (Previously Presented) The article of claim 13, wherein said magnetically attractable material is fixed on said top surface of said element.

18. (Previously Presented) The article of claim 14, wherein said magnetically attractable material is fixed on said top surface of said element.

19. (Previously Presented) An article over which a molding is to be made by pouring foam on it while it is placed on top of a cavity delimited by vertical walls, each having a top surface, said article comprising an element having a central strip region and left and right ledge regions, said element having a top surface and a bottom surface, hooks extending from said central strip region of the bottom surface and magnetically attractable material fixed to said element, wherein said hook strip has a width less than approximately 10mm, said element includes a material and a thickness such that, when said article is placed on top of the cavity, with the hooks inside the walls and facing the cavity, said bottom surfaces of said ledge regions being in contact with said top surfaces of the vertical walls during the entire formation of the moulding to substantially prevent the foam from entering the cavity, and said central strip region of said bottom surface, from which said hooks are extending, except said hooks, is the lowest part of the article; wherein said central strip region is flat in a transversal direction of the article and has a width measured in said transversal direction; said right and left ledge regions have respective left and right portions extending parallel to said central flat strip region when said article is placed on top of a cavity and foam is being poured on it, said right and left portions having respective left and right widths in said transversal direction; and the sum of said left and right portion widths is larger than said width of said central strip region, wherein said left and right widths of said left and right portions solely prevent foam from entering the cavity during pouring of the foam.

20. (Previously Presented) An article over which a molding is to be made by pouring foam on it while it is placed on top of a cavity delimited by vertical walls having top surfaces and a magnet disposed in the bottom of the cavity, said article comprising an upper surface and a bottom surface and having a central strip region and ledge regions extending laterally from said central region, hooks extending from said bottom surface of said central region, and metallic material being fixed to said article, wherein said central strip region of said bottom surface, from which said hooks are extending, except said hooks, is the lowest part of the article, said article being in such a material and having such a thickness that when said article is placed on top of the cavity with the hooks inside the walls and facing the cavity with the magnet and when foam is poured on said article, said bottom surfaces of said ledge regions are in contact with said top surface of the vertical walls during the entire foam pour to provide surface to surface contact between said ledge regions and said vertical walls; wherein said central strip region is flat in a transversal direction of the article and has a width measured in said transversal direction; said right and left ledge regions have respective left and right portions extending parallel to said central flat strip region when said article is placed on top of a cavity and foam is being poured on it, said right and left portions having respective left and right widths in said transversal direction; and the sum of said left and right portion widths is larger than said width of said central strip region, wherein said left and right widths of said left and right portions solely prevent foam from entering the cavity during pouring of the foam.